

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Trade name/designation** E-Shell 450, E-Shell 451, BB3, E-Shell 350, E-Clear, E-Shell 450 M, E-Clear 3SP

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

#### Relevant identified uses

##### Sector of uses [SU]

Light curing resin for EnvisionTec's family Computer Aided Modeling Devices

### 1.3 Details of the supplier of the safety data sheet

#### Manufacturer

Envisiontec GmbH  
Brusseler str., 51  
Germany-D45968 Gladbeck  
Telephone: 49204398750  
Telefax: 492043987599  
E-mail: info@envisiontec.com  
Information telephone: 49204398750  
www.envisiontec.com

### 1.4 Emergency telephone number

Only available during office hours.

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Classification according to Regulation (EC) No 1272/2008 [CLP]**

#### health hazards

Skin Irrit. 2

##### hazard statements for health hazards

H315 Causes skin irritation.

##### health hazards

Skin Sens. 1

##### hazard statements for health hazards

H317 May cause an allergic skin reaction.

##### health hazards

Eye Irrit. 2

##### hazard statements for health hazards

H319 Causes serious eye irritation.

##### health hazards

Repr. 2

##### hazard statements for health hazards

H361f Suspected of damaging fertility.

#### Environmental hazards

Aquatic Chronic 3

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## hazard statements for environmental hazards

H412 Harmful to aquatic life with long lasting effects.

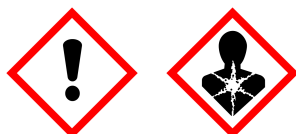
## 2.2 Label elements

### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

#### Hazard components for labelling

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

#### Hazard pictograms



GHS07

GHS08

#### Signal word

Warning

Danger

#### Hazard statements

##### hazard statements for health hazards

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H361f Suspected of damaging fertility.

##### Hazard statements for environmental hazards

H412 Harmful to aquatic life with long lasting effects.

#### Precautionary statements

##### General:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

##### Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves.

##### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water/.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

##### Storage:

P404 Store in a closed container.

##### Disposal:

P501 Dispose of contents/container to industrial incineration plant.

## 2.3 Other hazards

### Other adverse effects

People who suffer from skins problems, asthma, allergies, chronic or recurring respiratory illnesses must not be deployed in processes, which use this substance.

## SECTION 3: Composition / information on ingredients

### 3.1/3.2 Substances/Mixtures

#### Hazardous ingredients

Methacrylated monomer	15 - 30 %
CAS Proprietary	
Skin Irrit. 2, H315 / Skin Sens. 1, H317 / Eye Irrit. 2, H319	
Methacrylated oligimer	60 - 80 %
CAS Proprietary	
Skin Irrit. 2, H315 / Skin Sens. 1, H317 / Eye Irrit. 2, H319	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	1 - 2 %
CAS 75980-60-8	
EC 278-355-8	
Repr. 2, H361f / Aquatic Chronic 3, H412	

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

#### General information

Remove contaminated, saturated clothing immediately.

#### Following inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration.

#### Following skin contact

After contact with skin, wash immediately with plenty of water and soap.

#### After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

#### Following ingestion

Do not induce vomiting. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

### 4.2 Most important symptoms and effects, both acute and delayed

No data available

### 4.3 Indication of any immediate medical attention and special treatment needed

#### Special treatment

Treat symptomatically.

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## SECTION 5: Firefighting measures

### Additional information

The product itself does not burn. Do not inhale explosion and combustion gases. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

### 5.1 Extinguishing media

#### Suitable extinguishing media

Foam

Extinguishing powder

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Carbon dioxide (CO<sub>2</sub>)

### **Unsuitable extinguishing media**

Strong water jet

### **5.2 Special hazards arising from the substance or mixture**

#### **Hazardous combustion products**

In case of fire may be liberated:

Carbon monoxide

Carbon dioxide (CO<sub>2</sub>)

### **5.3 Advice for firefighters**

#### **Special protective equipment for firefighters**

In case of fire: Wear self-contained breathing apparatus.

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## **SECTION 6: Accidental release measures**

### **Additional information**

Clear spills immediately.

### **6.1 Personal precautions, protective equipment and emergency procedures**

#### **For non-emergency personnel**

#### **Emergency procedures**

Provide adequate ventilation. Remove all sources of ignition.

#### **For emergency responders**

#### **Personal protection equipment**

Use appropriate respiratory protection.

### **6.2 Environmental precautions**

Do not allow to enter into surface water or drains.

### **6.3 Methods and material for containment and cleaning up**

#### **For containment**

#### **Suitable material for taking up**

Absorbing material, organic

Sand

Chemical binding agents, containing acids

### **6.4 Reference to other sections**

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

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## **SECTION 7: Handling and storage**

### **7.1 Precautions for safe handling**

#### **Protective measures**

#### **Advices on safe handling**

Provide room air exhaust at ground level. If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

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## Measures to prevent fire

Keep away from sources of ignition - No smoking. Usual measures for fire prevention. Take precautionary measures against static discharges. When using do not eat, drink, smoke, sniff.

## 7.2 Conditions for safe storage, including any incompatibilities

### Requirements for storage rooms and vessels

Keep container tightly closed. Keep/Store only in original container. Protect from the action of light. Store at temperature between 5 - 30 C.

### Hints on joint storage

### Materials to avoid

Oxidising agent

Reducing agent

Strong alkali

Alcohols

### Further information on storage conditions

Keep container tightly closed and in a well-ventilated place. Protect containers against damage. Protect against: UV radiation, sunlight.

## 7.3 Specific end use(s)

### Recommendation

Observe technical data sheet.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

No data available

### 8.2 Exposure controls

#### Personal protection equipment

##### Eye/face protection

##### Suitable eye protection

Eye glasses with side protection  
goggles

##### Skin protection

##### Suitable gloves type

Disposable gloves

##### Suitable material

NBR (Nitrile rubber)

Butyl caoutchouc (butyl rubber)

##### Unsuitable material

NR (natural rubber, natural latex)

##### Body protection

##### Suitable protective clothing

Apron

lab coat

##### Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.

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Respiratory protection necessary at:  
insufficient ventilation

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

#### Physical state

liquid

#### Colour

transparent

colourless

dark grey

#### Odour

Acrylate

	parameter	Method - source - remark
Evaporation rate		not determined
Melting point/freezing point		not determined
Boiling point or initial boiling point and boiling range	>100 °C	
flammability		not determined
Upper explosion limit		not determined
lower explosion limit		not determined
Flash point (°C)	>150 °C	
Auto-ignition temperature		not determined
Decomposition temperature		not determined
pH		not determined
Soluble (g/L) in		not determined
Fat solubility		not determined
Water solubility		practically insoluble
Partition coefficient: n-octanol/water		not determined
Vapour pressure		not determined
Vapour density		not determined
Relative density	1.06 - 1.12 g/cm <sup>3</sup>	Temperature 25 °C
particle characteristics		not determined
Dynamic viscosity	200 - 600 mPa*s	Temperature 25 °C
flow time		not determined

parameter	Method - source - remark
Kinematic viscosity	not determined

## 9.2 Other information

No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No hazardous reaction when handled and store to provisions.

### 10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

### 10.3 Possibility of hazardous reactions

Danger of polymerisation

with heat evolution in presence of radical forming substances, reducing agents, and/or heavy metals ions.

### 10.4 Conditions to avoid

In case of light influence:

Danger of polymerisation

Can polymerize with intensive heat release.

### 10.5 Incompatible materials

#### Materials to avoid

Oxidising agent

Reducing agent

Radical former

Peroxides

Alkali (lye)

Heavy metals

### 10.6 Hazardous decomposition products

Carbon monoxide

Carbon dioxide

## SECTION 11: Toxicological information

### Additional information

Product has not been tested. The statement is derived from properties of the components.

### 11.1 Information on toxicological effects

#### Acute toxicity

#### Acute dermal toxicity

**ingredient** Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

**Acute dermal toxicity** >2000 mg/kg

#### Effective dose

LD50:

#### Species:

Rat

**Method**

OECD 402

**Acute oral toxicity**

**ingredient** Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

**Acute oral toxicity** >5000 mg/kg

**Effective dose**

LD50:

**Species:**

Rat

**Method**

OECD 401

**skin corrosion/irritation**

**Assessment/classification**

Irritant.

**Respiratory or skin sensitisation**

**Sensitisation to the respiratory tract**

**Assessment/classification**

May cause sensitization by inhalation and skin contact.

**Skin sensitisation**

**Assessment/classification**

May cause sensitization by skin contact.

**CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**

**Reproductive toxicity**

**Assessment/classification**

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide  
Suspected of damaging fertility.

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**SECTION 12: Ecological information**

**Additional information**

Do not allow uncontrolled discharge of product into environment. Do not allow to enter into surface water or drains. The product has not been tested. The statement is derived from the properties of the components.

**12.1 Toxicity**

**Aquatic toxicity**

**Acute (short-term) fish toxicity**

**ingredient** Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

**Acute (short-term) fish toxicity** 6.53 mg/L

**Effective dose**

LC50:

**Test duration** 48 h

**species**

Oryzias latipes (Ricefish)

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## Acute (short-term) toxicity to crustacea

**ingredient** Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

**Acute (short-term) toxicity to crustacea** 3.53 mg/L

### Effective dose

EC50

**Test duration** 48 h

### species

Daphnia magna (Big water flea)

### Method

OECD 202

## 12.2 Persistence and degradability

### Assessment/classification

The product has not be tested.

## 12.3 Bioaccumulative potential

### Assessment/classification

The product has not be tested.

## 12.4 Mobility in soil

No information available.

## 12.5 Results of PBT and vPvB assessment

The product has not be tested.

## 12.6 Other adverse effects

No information available.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Directive 2008/98/EC (Waste Framework Directive)

##### Before intended use

**Waste code product** 070208

**hazardous waste** Yes.

##### Waste name

other still bottoms and reaction residues

##### After intended use

#### Appropriate disposal / Product

Dispose of waste according to applicable legislation.

**Waste code packaging** 070208

**hazardous waste** Yes.

##### Waste name

other still bottoms and reaction residues

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## SECTION 14: Transport information

Land transport (ADR/RID)

Sea transport (IMDG)

Air transport (ICAO-TI / IATA-DGR)

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.1 UN-No.	not applicable	not applicable	not applicable
14.2 Proper Shipping Name	not applicable	not applicable	not applicable
14.3 Class(es)	not applicable	not applicable	not applicable
14.4 Packing group	not applicable	not applicable	not applicable
14.5 ENVIRONMENTALLY HAZARDOUS	not applicable	not applicable	not applicable
14.6 Special precautions for user	not applicable	not applicable	not applicable
14.7 Maritime transport in bulk according to IMO instruments	not applicable	not applicable	not applicable

### **Additional information - Land transport (ADR/RID)**

#### **remark**

No dangerous good in sense of this transport regulation.

### **Additional information - Sea transport (IMDG)**

#### **remark**

No dangerous good in sense of this transport regulation.

### **Additional information - Air transport (ICAO-TI / IATA-DGR)**

#### **remark**

No dangerous good in sense of this transport regulation.

### **Additional information**

#### **All transport carriers**

No dangerous good in sense of these transport regulations.

## **SECTION 15: Regulatory information**

### **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

#### **EU legislation**

#### **Authorisations and/or restrictions on use**

#### **Restrictions of occupation**

Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

### **15.2 Chemical Safety Assessment**

Chemical safety assessments for substances in this mixture were not carried out.

## **SECTION 16: Other information**

### **Additional information**

Observe labels and safety data sheets for chemicals used in processing. Notice the directions for use on the label.

## Relevant R-, H- and EUH-phrases (Number and full text)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H361f Suspected of damaging fertility.

H412 Harmful to aquatic life with long lasting effects.

## Key literature references and sources for data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.